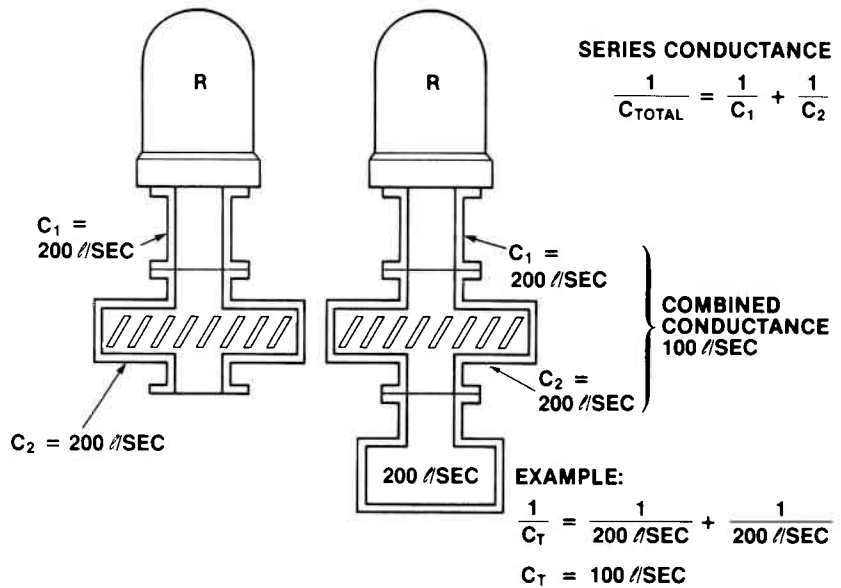


Series Conductance

When you place components in series in a vacuum system, the total conductance is less than the smallest of the conductances in series.



Let's look at the result (point "R" at the vacuum chamber) of adding a pump (shown in the drawing) with a speed (S) of 200 l/sec to the combined 100 l/sec series conductance.

The pump can be represented by another conductance of 200 l/sec in the line. In this case, we call the total conductance, R, the combined pipe conductance, C, and the conductance of the pump, S. So:

$$\frac{1}{R} = \frac{1}{C} + \frac{1}{S}$$

If we play with this a bit, we get:

$$R = \frac{CS}{C + S}$$

Thus:

$$R = \frac{\frac{100 \text{ l}}{\text{sec}} \times \frac{200 \text{ l}}{\text{sec}}}{(100 + 200) \text{ l/sec}}$$

$$= 66.6 \text{ l/sec}$$

Thus our 200 l/sec pump is effectively delivering only one-third of its speed to pump the work chamber.